



The Liner Company

SOLUTIONS

ENVIRONMENTAL PROTECTION, INC.

9939 US-131 South NE
Mancelona, Michigan
49659

Toll-Free 800-OK-LINER

www.geomembrane.com

Color:
Clear solution

Solvent:
(clean-up) MEK

Storage Life:
One year

Effect of Freezing:
Keep from freezing

**Extremely
Flammable:**
Use in well ventilated
area



Bodied Solvent Adhesive HH-66 Vinyl Cement

R-H Products Co., Inc. produces HH-66 Vinyl Cement for use as a contact adhesive for PVC vinyl products. This adhesive type is commonly called a Bodied Adhesive or Bodied Solvent.

When properly applied, tests show HH-66 provides a super-strong, waterproof, flexible bond for PVC geomembrane materials. It is highly resistant to temperature and weather extremes, and is excellent for patching and sealing PVC geomembrane.

Effects of freezing: Reversible gel - KEEP FROM FREEZING.

Clean both surfaces before cementing.

For optimum results, HH-66 should be applied by brush, although a roller may be used.

Apply one coat to each surface. Application should be made bonding coated surface to coated surface using roller pressure to mate the surfaces.

Although the material may be bonded while wet, optimum results are achieved when waiting 3 to 5 minutes before bonding the surfaces together.

As with all products, HH-66 should be field tested on specimens of substrate under actual working conditions to guarantee the development of maximum bond values.

Preserving water resources for future generations

**For technical assistance, call EPI toll free
1-800-655-4637**