



The Liner Company

SOLUTIONS

ENVIRONMENTAL PROTECTION, INC.

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Mancelona, Michigan
49659

800-OK-LINER
Phone | 231-587-9108
Fax | 231-587-8020

www.geomembrane.com

Color:
Clear solution

Solvent:
(clean-up) MEK

Storage Life:
One year

Effect of Freezing:
Keep from freezing

Extremely Flammable:
Use in well ventilated
area

R-H Products Co., Inc.
produces HH-66 Vinyl Cement
for use as a contact adhesive
for PVC vinyl products. This
adhesive type is commonly
called a Bodied Adhesive or
Bodied Solvent.

When properly applied, tests
show HH-66 provides a super-
strong, waterproof, flexible
bond for PVC geomembrane
materials. It is highly resistant
to temperature and weather
extremes, and is excellent for
patching and sealing PVC
geomembrane.

Effects of freezing: Reversible
gel - KEEP FROM FREEZING.

Clean both surfaces before
cementing.

For optimum results, HH-66
should be applied by brush,
although a roller may be used.

Apply one coat to each
surface approximately 3" wide.
Application should be made
bonding coated surface to
coated surface using roller
pressure to mate the surfaces.

Although the material may be
bonded while wet, optimum
results are achieved when
waiting 3 to 5 minutes before
bonding the surfaces together.

As with all products, HH-66
should be field tested on
specimens of substrate under
actual working conditions to
guarantee the development of
maximum bond values.



Preserving water resources for future generations

**For technical assistance, call EPI toll free
1-800-655-4637**