



The Liner Company

# SOLUTIONS

ENVIRONMENTAL PROTECTION, INC.

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Traverse City, Michigan  
49686

Phone | 800-OK-LINER  
Fax | 231-943-2270

[www.geomembrane.com](http://www.geomembrane.com)

**Color:**  
Clear solution

**Solvent:**  
(clean-up) MEK

**Storage Life:**  
One year

**Effect of Freezing:**  
Keep from freezing

**Extremely Flammable:**  
Use in well ventilated  
area

## Bodied Adhesive for Geomembrane Liners

The Vinyl Cement provided by EPI is for use as a contact adhesive for PVC based vinyl products. This adhesive type is commonly called a Bodied Adhesive.

When properly applied, tests show the adhesive provides a super-strong, waterproof, flexible bond for PVC geomembrane materials. It is highly resistant to temperature and weather extremes, and is excellent for patching and sealing PVC geomembrane.

Effects of freezing: Reversible gel - KEEP FROM FREEZING.

Clean both surfaces before cementing.

For optimum results, adhesive should be applied with a brush, although a roller may be used.

Apply one coat to each surface approximately 3"-4" wide. Application should be made bonding coated surface to coated surface using roller pressure to mate the surfaces.

Although the material may be bonded while wet, optimum results are achieved when waiting 30 to 60 seconds before bonding the surfaces together.

As with all products adhesive should be field tested on specimens of substrate under actual working conditions to guarantee the development of maximum bond values.



**For technical assistance, call EPI toll free  
1-800-655-4637**

*Preserving water resources for future generations*